

Fig. 1

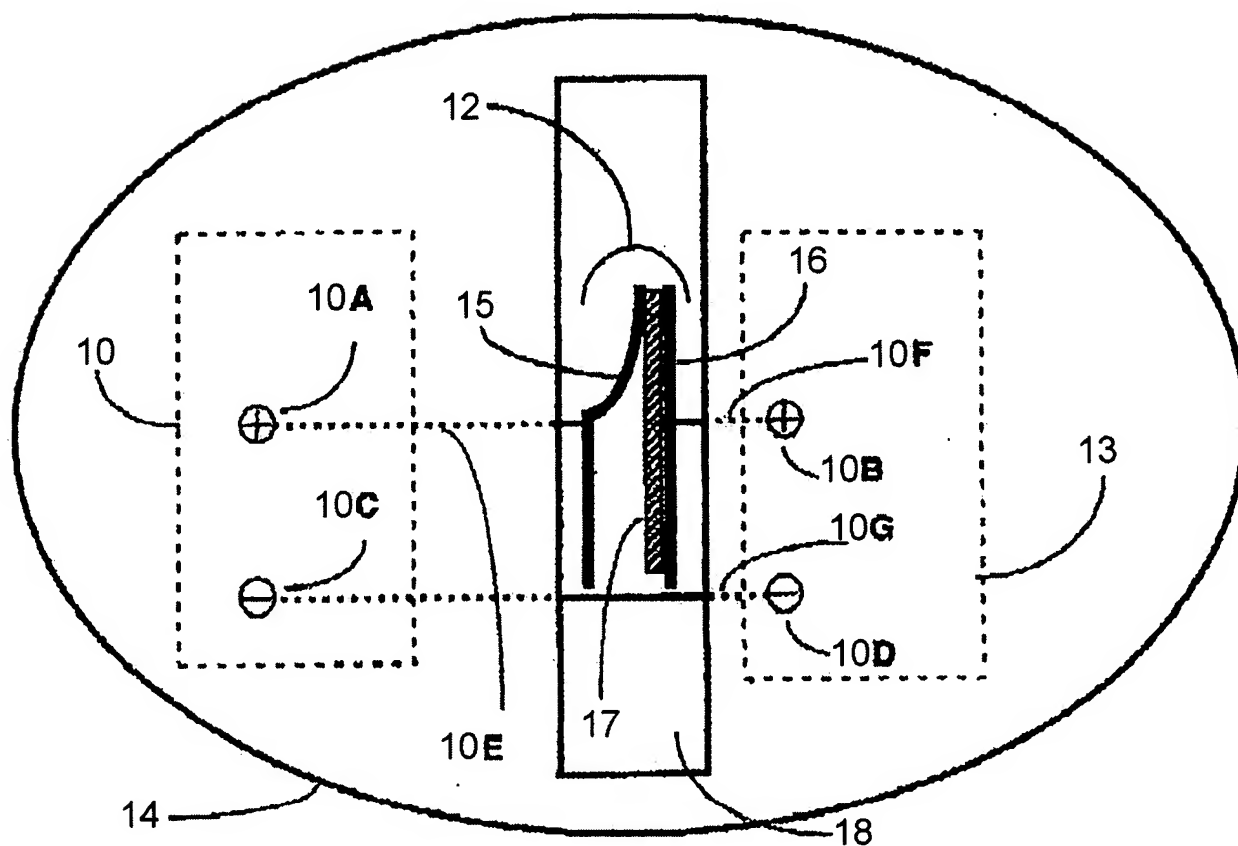


Fig. 2

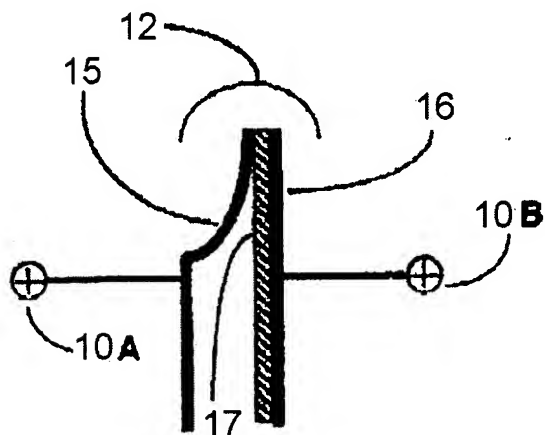


Fig. 3

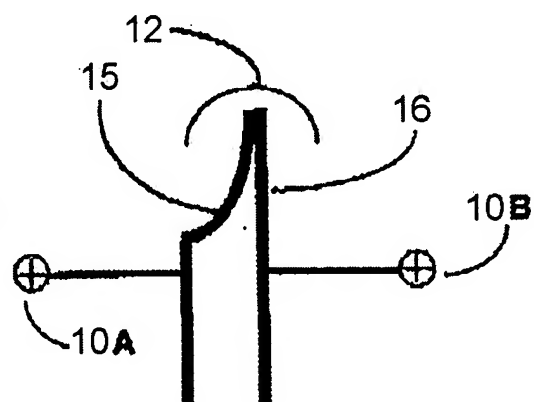


Fig. 4

PROCESS FLOW DIAGRAM

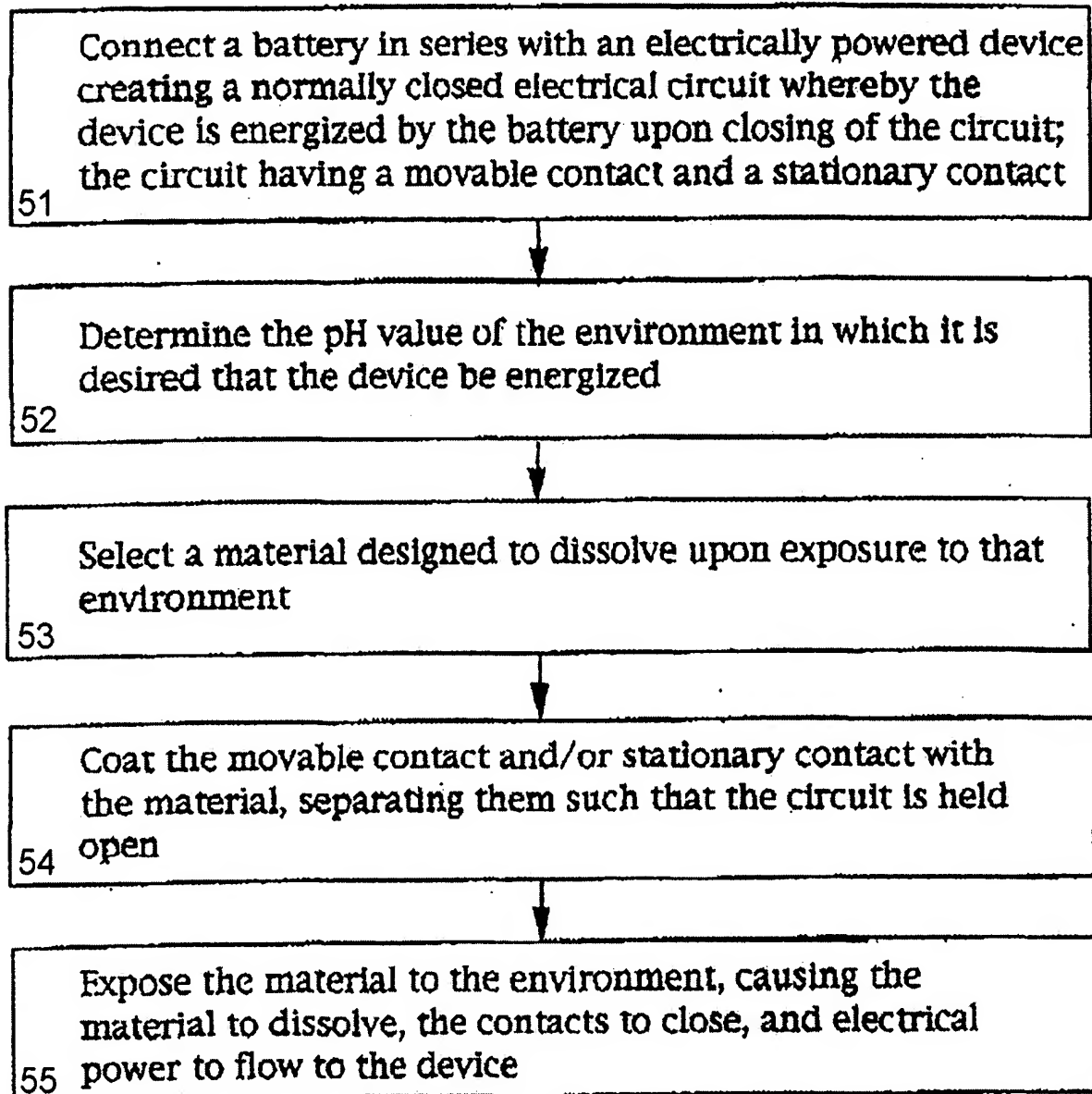


Fig. 5

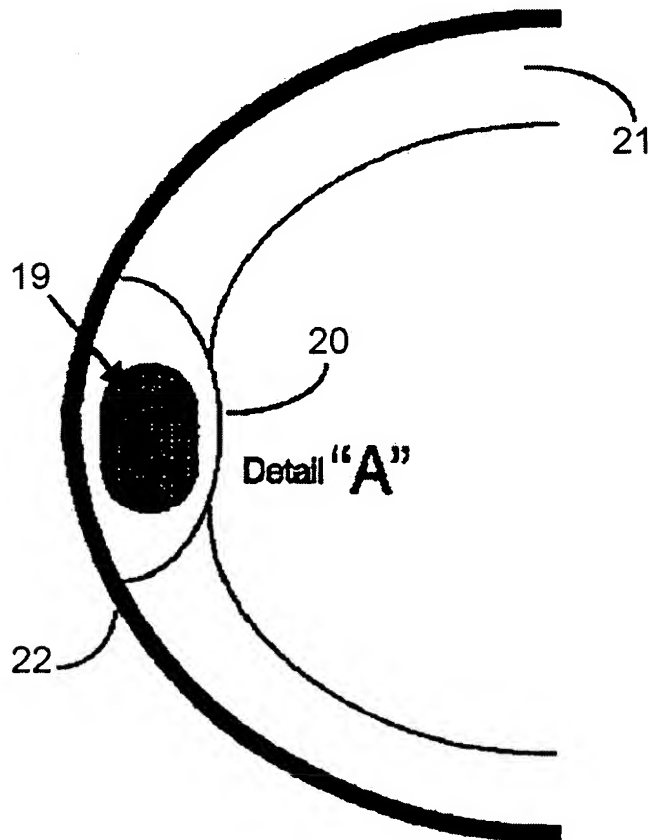
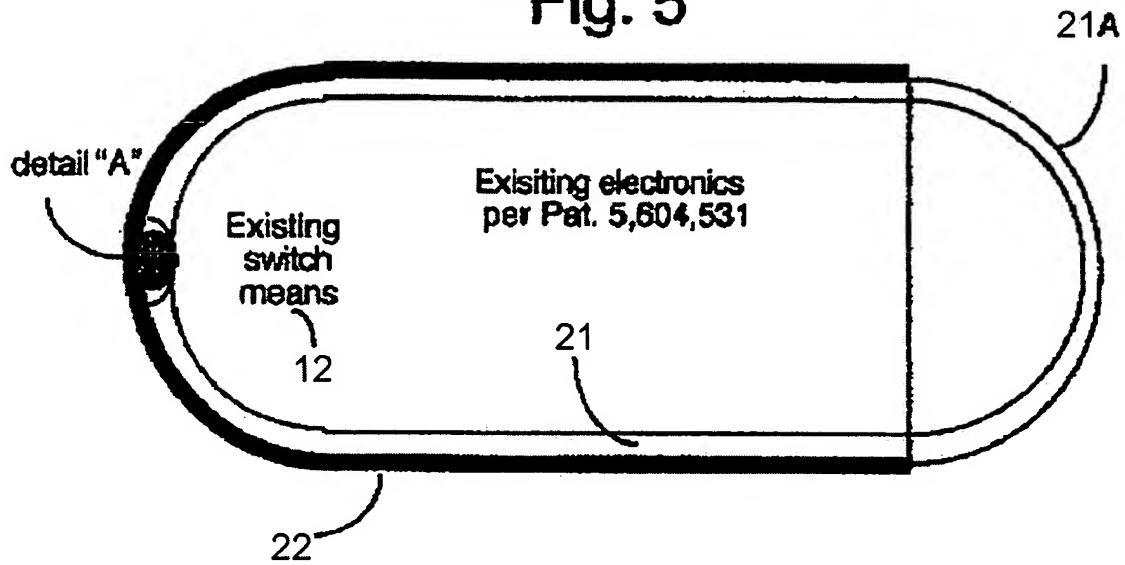


Fig. 5 a

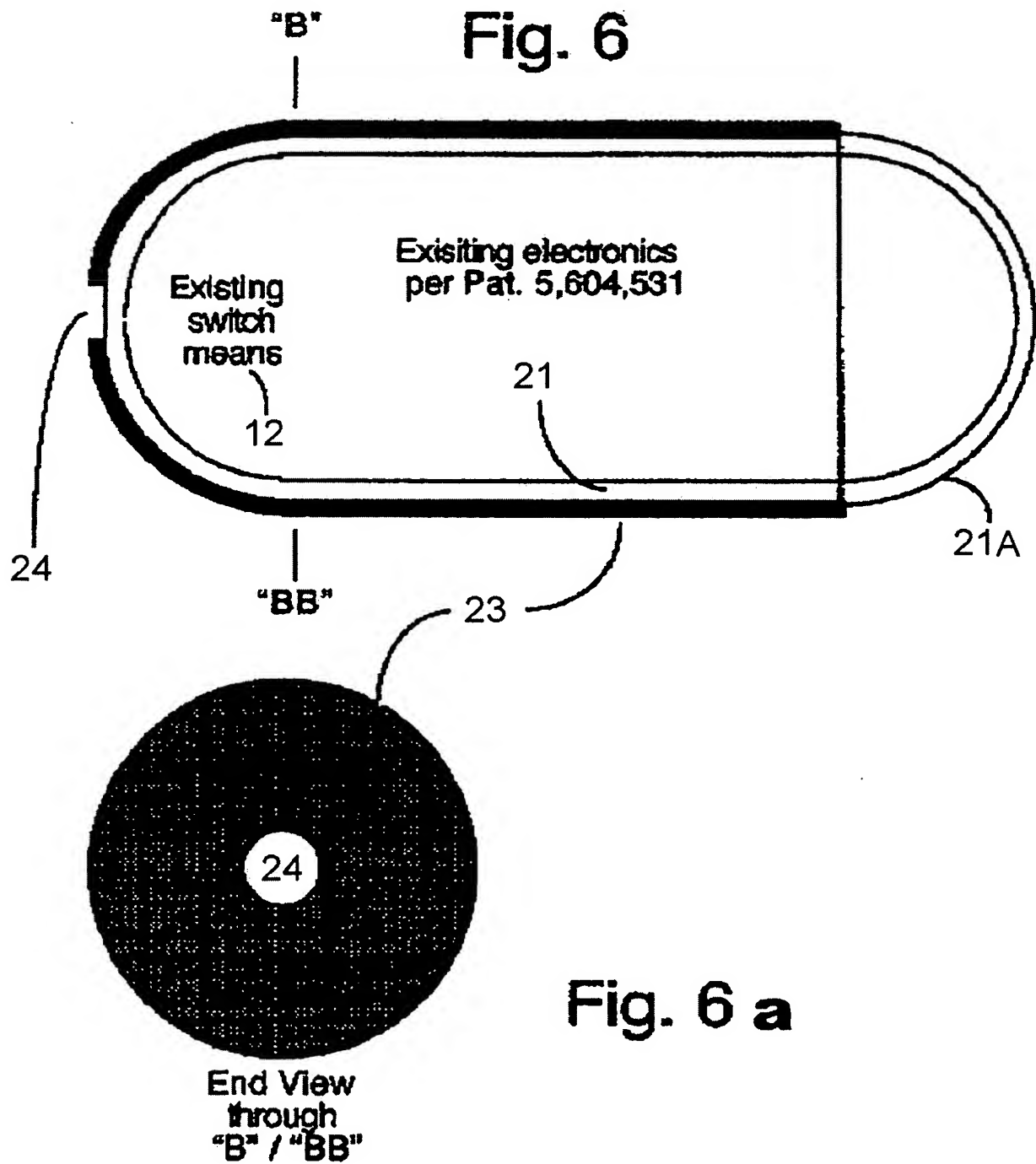


Fig. 7

PROCESS FLOW DIAGRAM

